



# **D3226-1 SPONSON SUPPORT (REPLACES HELITECH P/N 358-014-001)**

- 1) MATERIAL: 6061-T6/T651 ALUMINUM (QQ-A-200/8 OR QQ-A-250/11), MAKE FROM D6102-009 BILLET
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ENGRAVE DART P/N USING 0.22" HIGH LETTERS, TO A MAX DEPTH OF 0.010", WITH A MIN TOOL RAD OF R0.040". ENGRAVE DART LOGO USING 0.50" HIGH LETTERS, TO A MAX DEPTH OF 0.010", WITH A MIN TOOL RAD OF R0.125". IDENTIFY B/N AS SHOWN USING FINE POINT PERMANENT INK MARKER

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B	04.11.03	UPDATE NOTE 5 (ENGRAVING) WITH DIMS
A	03.10.23	NEW ISSUE
DESIGN	DRAWN BY	<b>DART</b> DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3226 REV. B SHEET 1 OF 1
DATE	04.11.03	TITLE SPONSON SUPPORT SCALE 1:2

RELEASED

